# MDrive<sup>®</sup> Plus MDM•23

NEMA 23 Step & Direction integrated 1.8° 2-phase stepper motor & control electronics

## **PRODUCT OVERVIEW**

The MDrive Plus with step & direction input is a 1.8° 2-phase stepper motor with on-board control electronics. Step/direction signals of a master controller, e.g. a motion controller, or A/B signals of an encoder are converted directly into motion.

Settings for MDrive Plus step & direction input products may be changed on-the-fly or downloaded and stored in nonvolatile memory using the SPI Motor Interface software provided. This eliminates the need for external switches or resistors. Parameters are changed via an SPI port.

The MDrive Plus with step & direction input is ideal for machine builders who want an optimized motor with on-board electronics. The integrated electronics of these products reduces the potential for problems due to electrical noise by eliminating the cable between motor and drive.

Fewer individual system components also eliminates multiple potential failure points.

Compact, powerful and cost effective, these motion control solutions deliver exceptional smoothness and performance that can reduce system cost, design and assembly time for a large range of 2-phase stepper motor applications.

# FEATURES AND BENEFITS

- Cost effective & compact integrated microstepping drive and NEMA 23 1.8° 2-phase stepper motor
- Advanced current control with automatic current reduction for exceptional performance and smoothness

CEMBREACH IP20/IP65

- Single supply: +12 to +75 VDC
- 20 microstep resolutions up to 51,200 steps per rev, including: Degrees, Metric, & Arc Minutes
- Optically isolated Universal inputs accept +5 to +24 VDC signals, sourcing or sinking
- Optically isolated Differential inputs accept +5 VDC signals
- IP20 or IP65 protection rating options
- Configurable options include:
  - Motor run/hold current
  - Motor direction via direction input
  - Microstep resolution
  - Clock type (step & direction, quadrature, step up/down, clockwise & counterclockwise)
  - Programmable digital filtering
- Available options include:
  - Encoder
  - Multiple motor stack lengths
  - Long life linear actuators
  - Rear control knob for manual positioning
- Single, double, triple, & quad motor stack lengths available
- Setup parameters may be switched on-the-fly
- Graphical user interface provided for quick and easy parameter setup



Additional setup, quick reference information, and supporting documents are available for download from the Novanta IMS download website <u>https://novantaims.com/dloads/</u>

Three-dimensional depictions of this product are available for download from <u>https://novantaims.com/dloads/3d-product-models/</u>



www

To select from the available features and build the LMD integrated stepper motor to fit your needs, use the Novanta IMS part number builder, available online at <a href="https://novantaims.com/resources/part-number-builders/">https://novantaims.com/resources/part-number-builders/</a>



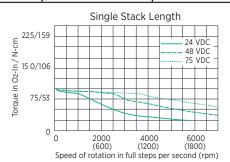
## MDrive Plus MDM•23 Step & Direction

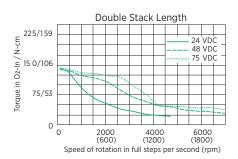
### Motor Performance

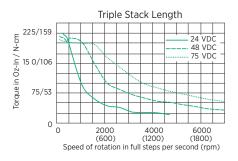
		MDrive 23			
Motor	Stack length	Single	Double	Triple	Quad
Holding torque	oz-in	90	144	239	283
	N-cm	64	102	169	200
Detent torque	oz-in	3.9	5.6	9.7	14.2
	N-cm	2.7	3.9	6.9	10.0
Rotor inertia	oz-in-sec <sup>2</sup>	0.0025	0.0037	0.0065	0.0108
	kg-cm <sup>2</sup>	0.18	0.26	0.46	0.76
Weight (motor+driver)	OZ	21.6	26.4	39.2	62
	g	612	748	1111	1746

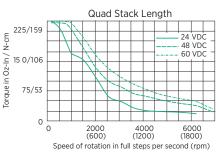
#### Motor Speed Torque

Test conditions: 100% current with damper simulating load.









#### Accessories

Description	Length feet (m)	Part Number
Communication Converters Electrically isolated, in-line converter pre-wired with mating connector to conveniently set/program communication parameters for a single MDrive Plus via a PC's USB port.		
Mates to 10-pin non-locking IDC connector	12.0 (3.6)	MD-CC300-001
Mates to 12-pin locking wire crimp connector	12.0 (3.6)	MD-CC303-001
Mates to 19-pin male M23 industrial connector	12.0 (3.6)	MD-CC301-001
Prototype Development Cables Speed test/development with pre-wired mating connector with other cable end open.		
Mates to 12-pin locking wire crimp connector for I/O, communication & power	10.0 (3.0)	PD12B-1434-FL3
Mates to 19-pin male M23 industrial connector with straight termination for I/O, communication, and power	13.0 (4.0)	MD-CS100-000
Mates to 19-pin male M23 industrial connector with right angle termination for I/O, communication, and power	13.0 (4.0)	MD-CS101-000
Encoder Cables Pre-wired mating connector with other cable end open.		
For external single-end optical encoder with non-locking connector	1.0 (0.3)	ES-CABLE-2
For external differential optical encoder with locking connector	6.0 (1.8)	ED-CABLE-6
Mating Connector Kit Connectors for the assembly of cables. (Cable material not included). Sold in lots of 5. Manufacturer's crimp tool recommended for crimp connectors		
10-pin non-locking IDC connector for communication	_	CK-01
12-pin locking wire crimp connector for I/O, communication, and power	_	CK-03
Drive Protection Module Limits surge current and voltage to a safe level when DC input power to the MDrive Plus is switched on and off		
For all MDrive 23 step & direction input products	_	DPM75
Quick Start Kit For rapid design verification, all-inclusive QuickStart Kits includes prototype development cables and communication converter for MDrivePlus initial functional setup and system testing.		
For all MDrive 23 step & direction input products, add a "K" to the beginning of the part number when order	ing	