MDrive® Plus/Plus² MDI•34

CE REACH IP20

NEMA 34 (85mm) Programmable Motion Control integrated 1.8° 2-phase stepper motor & control electronics



MDrive® Plus/Plus² Motion Control products integrate 1.8° 2-phase stepper motor, fully programmable motion controller, drive electronics and optional encoder. Products with encoders include stall detection, position maintenance, and find index mark.

Programming for these stand-alone motion control solutions is via RS-422/485 interface with MCode software using simple 1 to 2 character instructions.

MDrive Plus/Plus² products deliver reliable performance for new and existing motion control applications. Satisfying the requirements for a wide range of machine builders.

Simplify your machine design and reduce cabinet size by replacing multiple components with a single compact integrated motor. Fewer individual system components eliminates multiple potential failure points, and lowers risk of electrical noise by eliminating cabling between motor and drive.

These compact, powerful and cost effective motion control solutions deliver exceptional smoothness and performance that can reduce system cost, design and assembly time for a large range of 2-phase stepper motor applications.

FEATURES AND BENEFITS

- Compact integrated microstepping drive, programmable motion controller and NEMA 34 1.8° 2-phase stepper motor
- Advanced current control for exceptional performance and smoothness
- Single supply: +12 to +75 VDC
- 20 microstep resolutions up to 51,200 steps per rev, including: Degrees, Metric, & Arc Minutes
- Auxiliary logic power supply input
- IP20 protection rating
- Thermal temp and over voltage/current warnings
- 0 to 5 MHz step clock rate selectable in 0.59 Hz increments
- Up to eight I/O lines and one 10-bit selectable analog input
- Programmable motor run / hold current
- Available options include:
 - Encoder
 - Multiple motor stack lengths
 - Connector options
 - Rear control knob for manual positioning
- Single, double, & triple motor stack lengths available
- Graphical user interface provided for quick and easy parameter setup



Additional setup, quick reference information, and supporting documents are available for download from the Novanta IMS download website https://novantaims.com/dloads/

Three-dimensional depictions of this product are available for download from https://novantaims.com/dloads/3d-product-models/





To select from the available features and build the LMD integrated stepper motor to fit your needs, use the Novanta IMS part number builder, available online at https://novantaims.com/resources/part-number-builders/

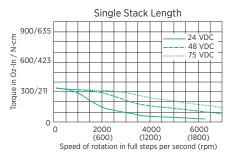


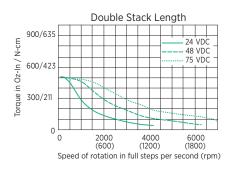
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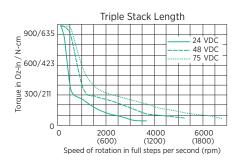
Motor Performance

			MDrive 34	
Motor	Stack length	Single	Double	Triple
Holding torque	oz-in	408		1090
Holding torque	N-cm	288		770
Detent termine	oz-in	10.9	14.16	19.83
Detent torque	N-cm	7.7	Double 574 405 14.16 10.0 0.01924 1.35 5.5	14.0
Data: in autic	oz-in-sec ²	0.01275	Double 574 405 14.16 10.0 0.01924 1.35 5.5	0.03849
Rotor inertia	kg-cm ²	0.90		2.70
Weight (motor+driver)	OZ	4.1		8.8
veight (motor+ariver)	g	1.9	2.5	4.0

Motor Speed Torque







Test conditions: 100% current with damper simulating load.

Accessories

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Communication Converters Electrically isolated, in-line converter pre-wired with mating connector to		<u> </u>
conveniently set/program communication parameters for a single MDrive Plus via a PC's USB port.		
Mates to 10-pin non-locking IDC connector	12.0 (3.6)	MD-CC400-001
Mates to 10-pin friction lock wire crimp connector	12.0 (3.6)	MD-CC402-001
Prototype Development Cables Speed test/development with pre-wired mating connector with other cable end open.		
Mates to 10-pin locking wire crimp connector for I/O and remote encoder option	10.0 (3.0)	PD12B-1434-FL3
Mates to 14-pin locking wire crimp connector for I/O and remote encoder option	10.0 (3.0)	PD14-2334-FL3
Mates to 20-pin locking wire crimp connector for I/O and remote encoder option	10.0 (3.0)	PD20-3400-FL3
Mates to 2-pin locking wire crimp connector for power	10.0 (3.0)	PD02-3400-FL3
Mating Connector Kit Connectors for the assembly of cables. (Cable material not included). Sold in lots of 5. Manufacturer's crimp tool recommended for crimp connectors		
10-pin friction lock wire crimp connector for communication	_	CK-02
14-pin locking wire crimp connector for I/O and remote encoder option	_	CK-09
20-pin locking wire crimp connector for I/O and remote encoder option	_	CK-11
2-pin locking wire crimp connector for power	_	CK-05
10-pin non-locking IDC connector for communication	_	CK-01
Drive Protection Module Limits surge current and voltage to a safe level when DC input power to the MDrive Plus is switched on and off		
For all MDrive 34 programmable motion control products	_	DPM75
Quick Start Kit For rapid design verification, all-inclusive QuickStart Kits includes prototype development cables and communication converter for MDrive Plus initial functional setup and system testing. For all MDrive 34 programmable motion control products, add a "K" to the beginnin		

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